

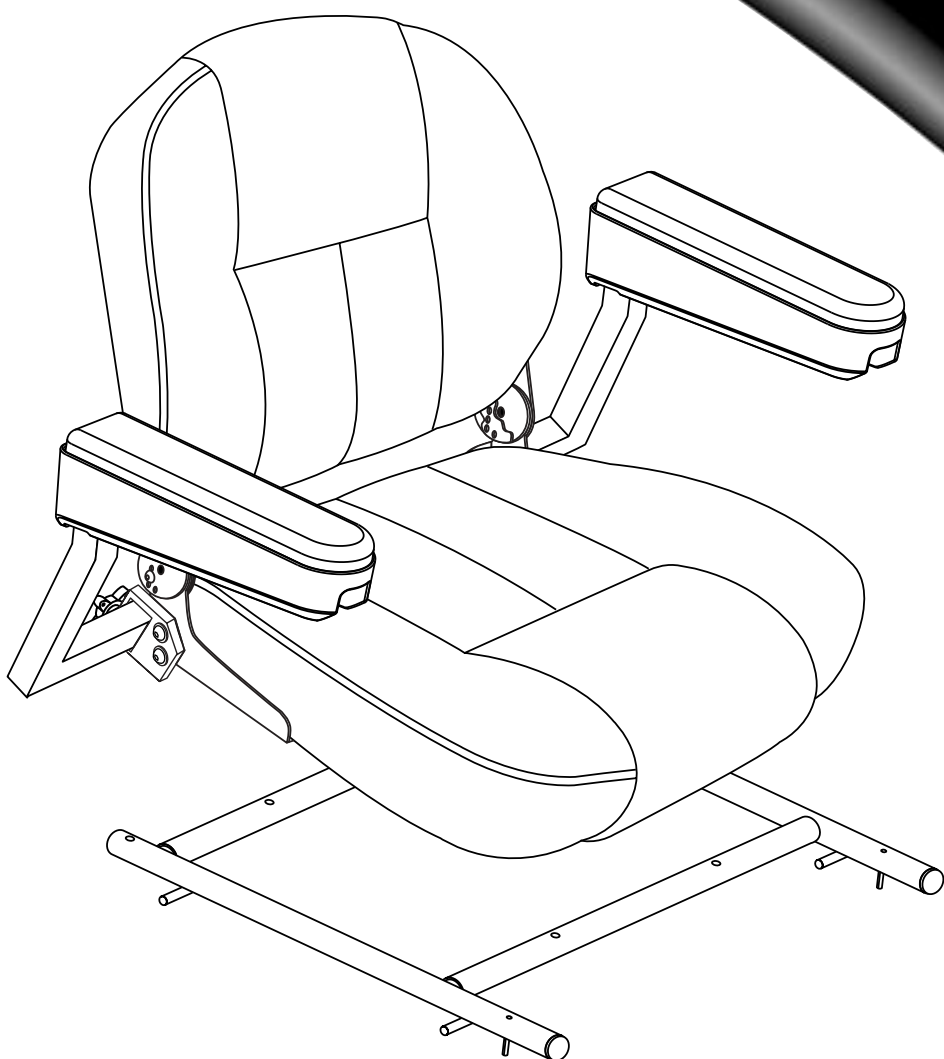
Arms and Armrests

Pride Mobility Products®

UK

ACN# 088 609 661

Illustrated Parts Breakdown



Pride

Your new Pride Illustrated Parts Breakdown (IPB) Manual has been compiled from the latest product information available at the time of publication. Pride Mobility Products reserves the right to make changes and updates to this manual and to the product(s) it represents. Any changes, updates, or improvements to the product(s) may result in slight differences between this manual and the product you purchased.

An IPB is an illustrated parts listing of all product components which have maintenance significance. IPB's utilize "exploded" drawings to detail the individual components for each assembly and an itemized list of reference numbers, part numbers, descriptions, and quantities per assembly. Some parts may be included in an assembly but may not be available for purchase separately. Refer to the parts list to locate the part numbers for assemblies and components for ordering what you need.

To achieve proper identification and relationship of detail parts and next higher assemblies, parts listings are presented in a convenient alphanumeric reference system. Reference numbers for parent assemblies identify one part number that can be used to order all of the components listed within it. Components of an assembly will have the same alpha character as its parent assembly.

- For example, the parent assembly part number using reference number of A1 — A4 is the only number you need to place an order for parts with references of A1, A2, A3, and A4. Instead of ordering 4 separate parts, use the parent assembly part number to get the complete assembly.

Master assembly part numbers have reference numbers that include several subassemblies. By ordering parts using master assembly part numbers, you can save a lot of time and reduce the chance for error.

- For example, A1 — G10, a master assembly reference number, includes all components of assemblies A, B, C, D, E, F, and G. Use caution when ordering assemblies. Check to see if a master assembly part number exists for the components that you need. If an entire master assembly is not needed, then the individual assembly part number (i.e. for reference number G1 — G10) will be sufficient to use for ordering.

Asterisks (*) and NOTES are used throughout this service manual to point out important information regarding assembly structure and contents.

- For example, in some illustrations, only the left OR right side is shown. In other drawings, only the front OR back is depicted. The part numbers for ALL components are listed. An asterisk will also be used to indicate which components are not illustrated.

Thank you for choosing products from Pride Mobility Products.

SECTION I.

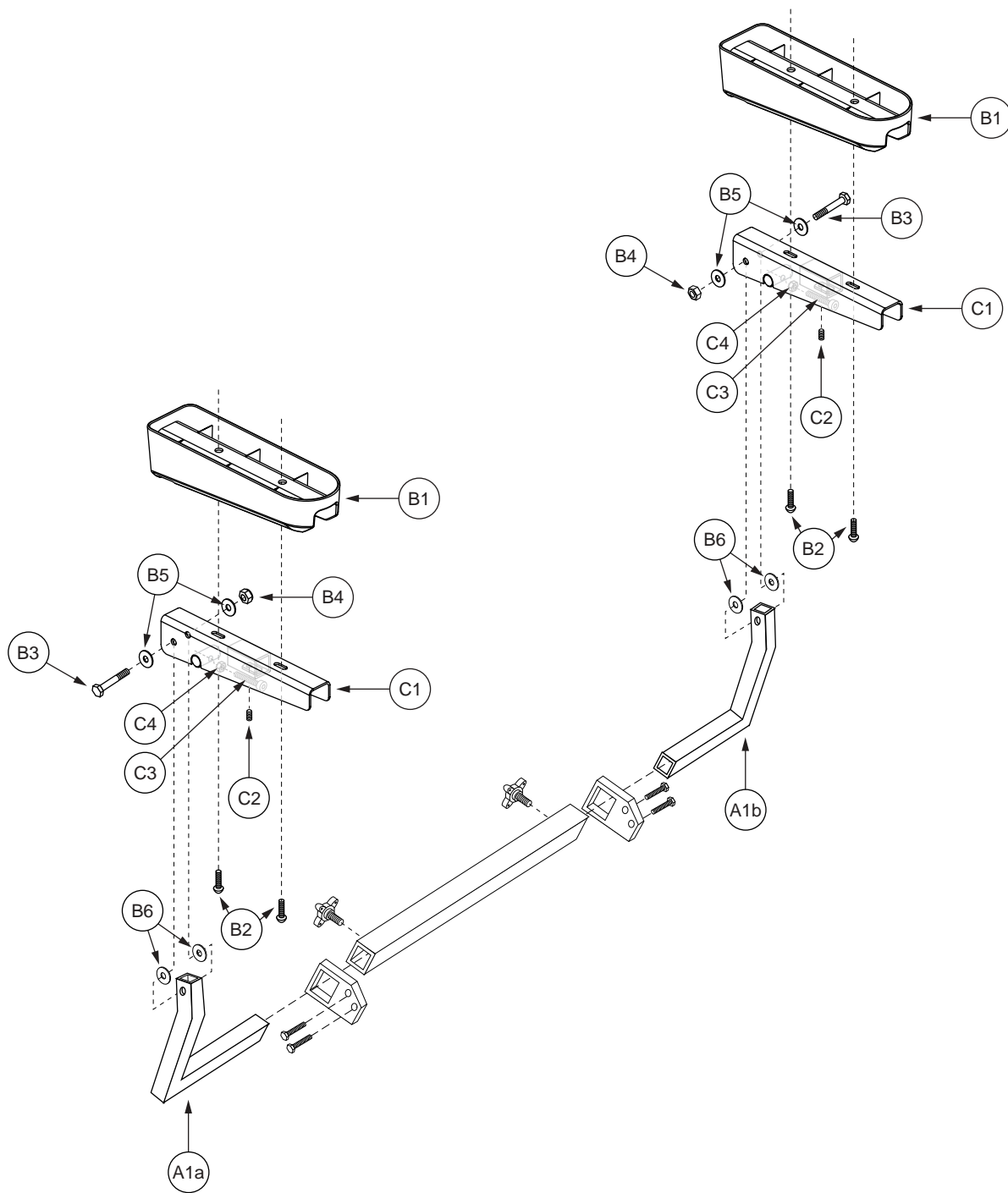
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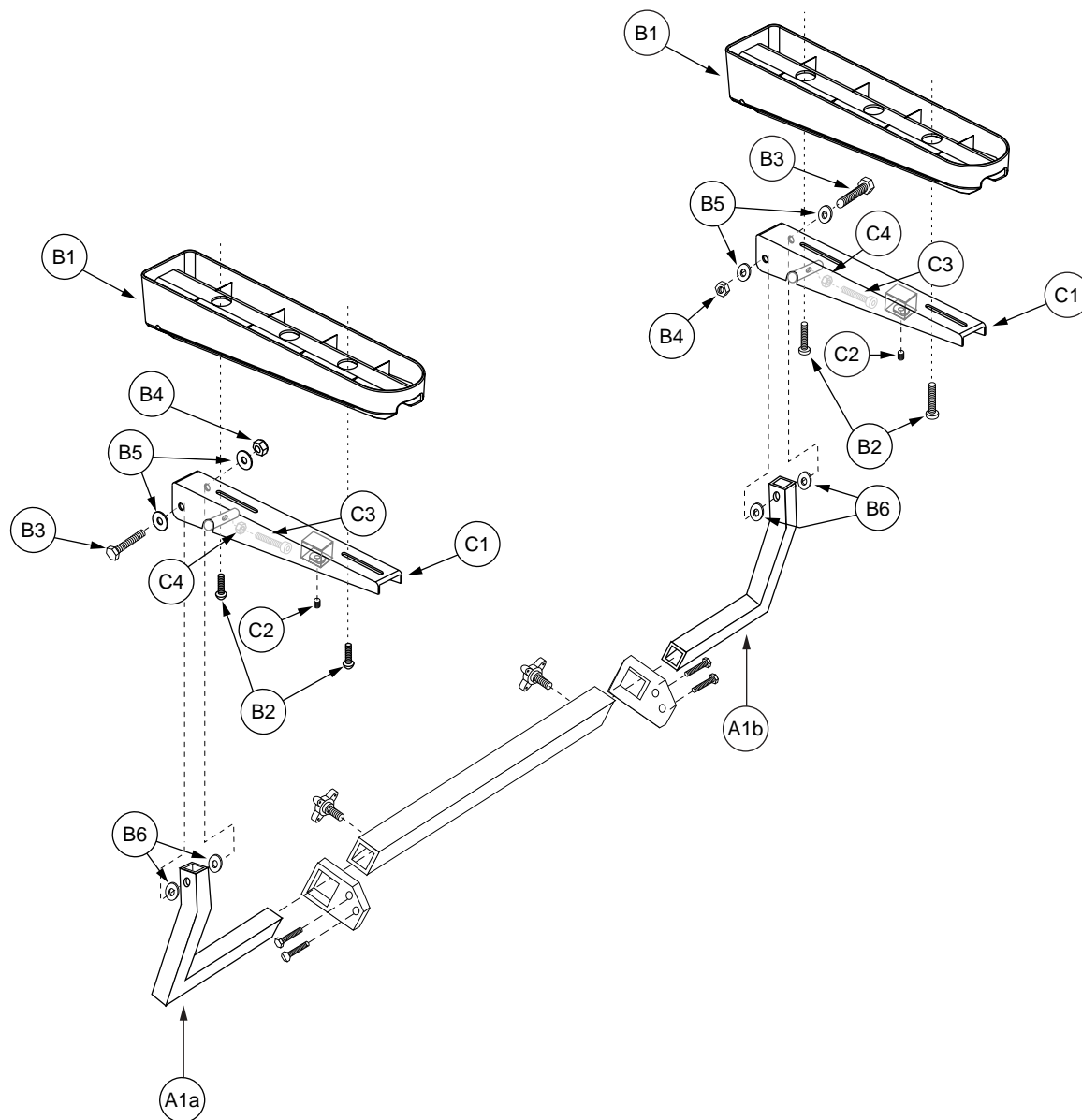


***Note:** If an item has no callout, it is being shown for assembly purposes.

REF #	PART #	DESCRIPTION	QTY
A1a — C4	FRMASMB3887	ARMREST,ASSY,FLIP-UP,W/COSMETIC COVER, DESK LENGTH, RIGHT	1
A1b — C4	FRMASMB3886	ARMREST,ASSY,FLIP-UP,W/COSMETIC COVER, DESK LENGTH, LEFT	1
A1a	DWG1200B782	ARMREST,MOUNT,SEAT FRAME, RIGHT,B-1200-078-DETAIL 2	1
A1b	DWG1200B781	ARMREST,MOUNT,SEAT FRAME, LEFT,B-1200-078-DETAIL 1	1
B1 — C4	FRMASMB2318	ARMREST,ASSY,SHORT,JAZZY W/COSMETIC COVER	1
B1	DWR1200D239	COVER,ARMREST,BLACK,PLASTIC,DESK LENGTH,D-1200-239	1
B2	SCRASBH1014	SCREW, BHSCS,1/4-20 X 3/4"	2
B3	SCRHHCS1028	SCREW,HHCS,5/16-18 X 1 3/4",G5	1
B4	NUTNYLK1026	NUT, NYLOCK,BLACK ZINC,5/16-18	1
B5	WASSTND1002	WASHER,FLAT,BLACK ZINC,0.3125" ID X 0.6875" OD X 0.0625" TH	2
B6	WASNYLN1060	WASHER,NYLON,0.360" ID X 0.620" OD X 0.062" TH	2
C1 — C4	FRMASMB4457	ARMREST,ASSY,BRACKET,DESK LENGTH,JAZZY,C-1200-188	1
C1	DWR1200C149	ARMREST,BLACK,SHORT, JAZZY W/SET SCREW,C-1200-149	1
C2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
C3	SCRSHCS1011	SCREW, SHCS,5/16-18 X 1 3/4"	1
C4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case letters will be included in all top-level assemblies.

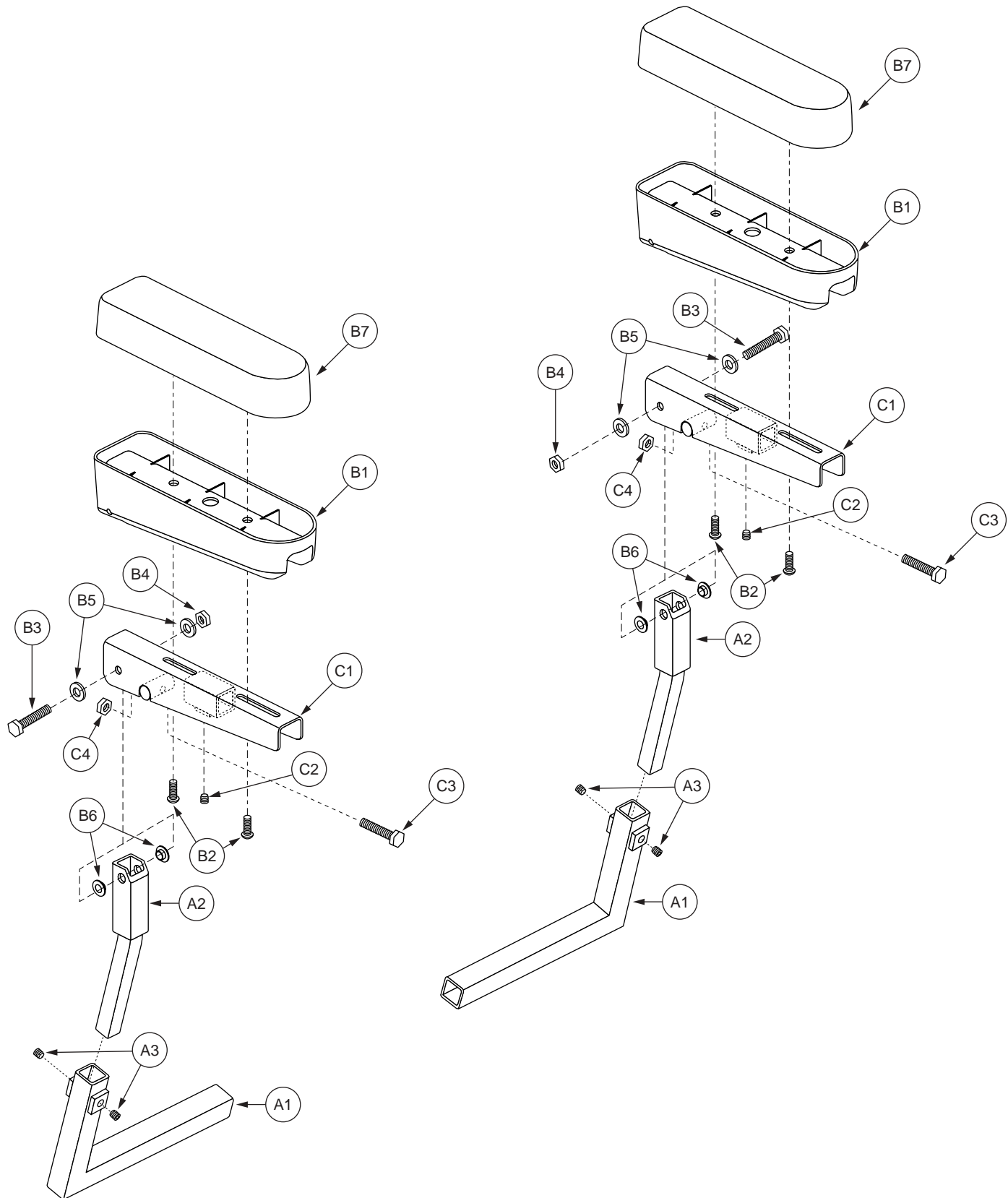


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REF #	PART #	DESCRIPTION	QTY
A1a — C4	FRMASMB3889	ARMREST,ASSY,FLIP-UP,W/COSMETIC COVER, FULL LENGTH, RIGHT	1
A1b — C4	FRMASMB3888	ARMREST,ASSY,FLIP-UP,W/COSMETIC COVER, FULL LENGTH, LEFT	1
A1a	DWG1200B782	ARMREST,MOUNT,SEAT FRAME, RIGHT,B-1200-078-DETAIL 2	1
A1b	DWG1200B781	ARMREST,MOUNT,SEAT FRAME, LEFT,B-1200-078-DETAIL 1	1
B1 — C4	FRMASMB1889	ARMREST,ASSY,LONG,W/COSMETIC COVER, JAZZY	1
B1	DWG1200D560	COVER,COSMETIC,PLASTIC, LONG	1
B2	SCRASBH1014	SCREW, BHSCS, 1/4-20 X 3/4"	2
B3	SCRHHCS1028	SCREW, HHCS, 5/16-18 X 1 3/4", G5	1
B4	NUTNYLK1026	NUT, NYLOCK, BLACK ZINC, 5/16-18	1
B5	WASSTND1002	WASHER, FLAT, BLACK ZINC, 0.3125" ID X 0.6875" OD X 0.0625" TH	2
B6	WASNYLN1060	WASHER, NYLON, 0.360" ID X 0.620" OD X 0.062" TH	2
C1 — C4	FRMASMB4456	ARMREST,ASSY,BRACKET,FULL LENGTH,JAZZY,C-1200-187	1
C1	DWG1200C810	ARMREST,ARM WELDMENT,SEAT, MODIFICATION,C-1200-081	1
C2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
C3	SCRSHCS1011	SCREW, SHCS, 5/16-18 X 1 3/4"	1
C4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1

Notes :

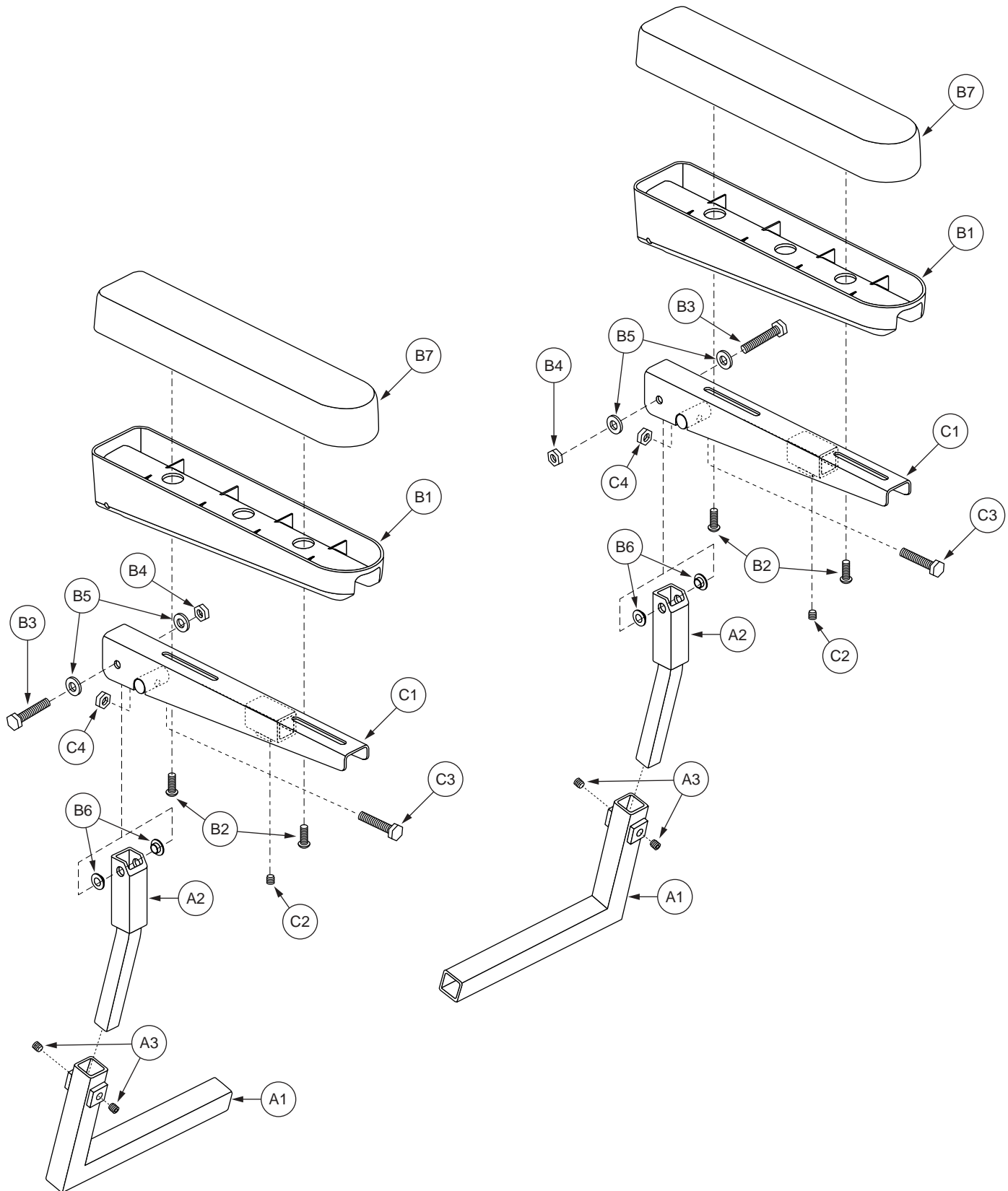
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REF #	PART #	DESCRIPTION	QTY
*A1 — C4	FRMASMB8613	ARMREST,ASSY,UNIVERSAL,FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,RIGHT,E-1010-570	1
*A1 — C4	FRMASMB8612	ARMREST,ASSY,UNIVERSAL,FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,LEFT,E-1010-571	1
*A1 — A3	FRMASMB8611	ARMREST,ASSY,PIVOT ARM,UNIVERSAL,RIGHT,D-1010-220	1
*A1 — A3	FRMASMB8610	ARMREST,ASSY,PIVOT ARM,UNIVERSAL,LEFT,D-1010-219	1
A1	DWR1010C202	ARMREST,"L" BRACKET WELDMENT,UNIVERSAL,C-1010-202	1
A2	DWR1010C200	ARMREST,TUBE WELDMENT,UNIVERSAL,UPPER,C-1010-200	1
A3	SCRSETS1104	SCREW,SET,M8-1.25 X 8MM,CUP POINT W/NYLON PATCH	2
B1 — C4	FRMASMB8608	ARMREST,ASSY,SHORT,W/COSMETIC COVER,UNIVERSAL,D-1010-221	1
B1	DWR1010D216	COVER,ARMREST,BLACK,PLASTIC,DESK LENGTH,UNIVERSAL,D-1010-216	1
B2	SCRASBH1014	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.750"	2
B3	SCRHHCS1220	SCREW,HHCS,BLACK ZINC,M8-1.25 X 45MM,GRADE 10.9	1
B4	NUTNYLK1011	NUT, NYLOCK,BLACK ZINC,M8-1.25	1
B5	WASSTND1130	WASHER, FLAT,ZINC,M8 ID X 18MM OD X 2MM THK	2
B6	DWR1005B047	BUSHING,NYLON,8.13MM ID X 9.27MM OD X 5.1MM TH X 16.66MM FOD X 1.3MM FTH,B-1005-047	2
B7	SETLRAM1179	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,DESK LENGTH,D-1010-217	1
C1 — C4	FRMASMB8606	ARMREST,ASSY,BRACKET,UNIVERSAL,DESK LENGTH,C-1010-203	1
C1	DWR1010C199	ARMREST,WELDMENT,UNIVERSAL,SHORT,C-1010-199	1
C2	SCRSETS1104	SCREW,SET,M8-1.25 X 8MM,CUP POINT W/NYLON PATCH	1
C3	SCRHHCS1220	SCREW,HHCS,BLACK ZINC,M8-1.25 X 45MM,GRADE 10.9	1
C4	NUTJAM1015	NUT,JAM,BLACK ZINC,M8-1.25	1

Notes :

- *A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — A3 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — A3 Both assemblies contain identical parts. There are left and right sides for assembly purposes.

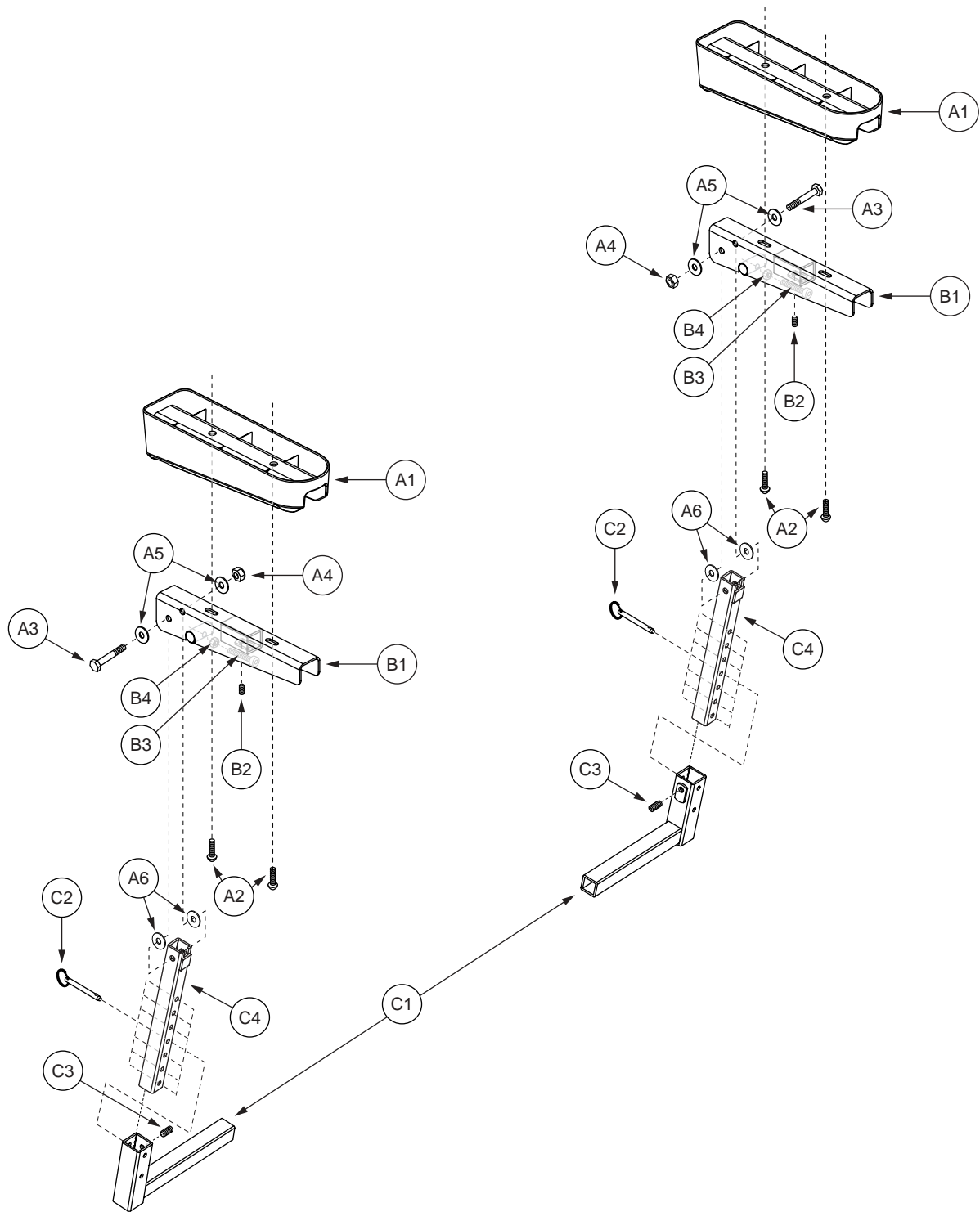


REF #	PART #	DESCRIPTION	QTY
*A1 — C4	FRMASMB8615	ARMREST,ASSY,UNIVERSAL,FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,RIGHT,E-1010-568	1
*A1 — C4	FRMASMB8614	ARMREST,ASSY,UNIVERSAL,FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,LEFT,E-1010-569	1
*A1 — A3	FRMASMB8611	ARMREST,ASSY,PIVOT ARM,UNIVERSAL,RIGHT,D-1010-220	1
*A1 — A3	FRMASMB8610	ARMREST,ASSY,PIVOT ARM,UNIVERSAL,LEFT,D-1010-219	1
A1	DWR1010C202	ARMREST,"L" BRACKET WELDMENT,UNIVERSAL,C-1010-202	1
A2	DWR1010C200	ARMREST,TUBE WELDMENT,UNIVERSAL,UPPER,C-1010-200	1
A3	SCRSETS1104	SCREW,SET,M8-1.25 X 8MM,CUP POINT W/NYLON PATCH	2
B1 — C4	FRMASMB8609	ARMREST,ASSY,LONG,W/COSMETIC COVER,UNIVERSAL,D-1010-222	1
B1	DWG1200D560	COVER,ARMREST,BLACK,PLASTIC,FULL LENGTH,UNIVERSAL,D-1200-056	1
B2	SCRASBH1014	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.750"	2
B3	SCRHHCS1220	SCREW,HHCS,BLACK ZINC,M8-1.25 X 45MM,GRADE 10.9	1
B4	NUTNYLK1011	NUT, NYLOCK,BLACK ZINC,M8-1.25	1
B5	WASSTND1130	WASHER, FLAT,ZINC,M8 ID X 18MM OD X 2MM THK	2
B6	DWR1005B047	BUSHING,NYLON,8.13MM ID X 9.27MM OD X 5.1MM TH X 16.66MM FOD X 1.3MM FTH,B-1005-047	2
B7	SETLRAM1178	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH,D-1010-218	1
C1 — C4	FRMASMB8607	ARMREST,ASSY,BRACKET,UNIVERSAL,FULL LENGTH,C-1010-204	1
C1	DWR1010D215	ARMREST,WELDMENT,UNIVERSAL,LONG,D-1010-215	1
C2	SCRSETS1104	SCREW,SET,M8-1.25 X 8MM,CUP POINT W/NYLON PATCH	1
C3	SCRHHCS1220	SCREW,HHCS,BLACK ZINC,M8-1.25 X 45MM,GRADE 10.9	1
C4	NUTJAM1015	NUT,JAM,BLACK ZINC,M8-1.25	1

Notes :

- *A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — A3 Both assemblies contain identical parts. There are left and right sides for assembly purposes.
- *A1 — A3 Both assemblies contain identical parts. There are left and right sides for assembly purposes.

I. Armrest Assembly — Flip-Up, Height Adjustable, Desk Length Arms/Armrests

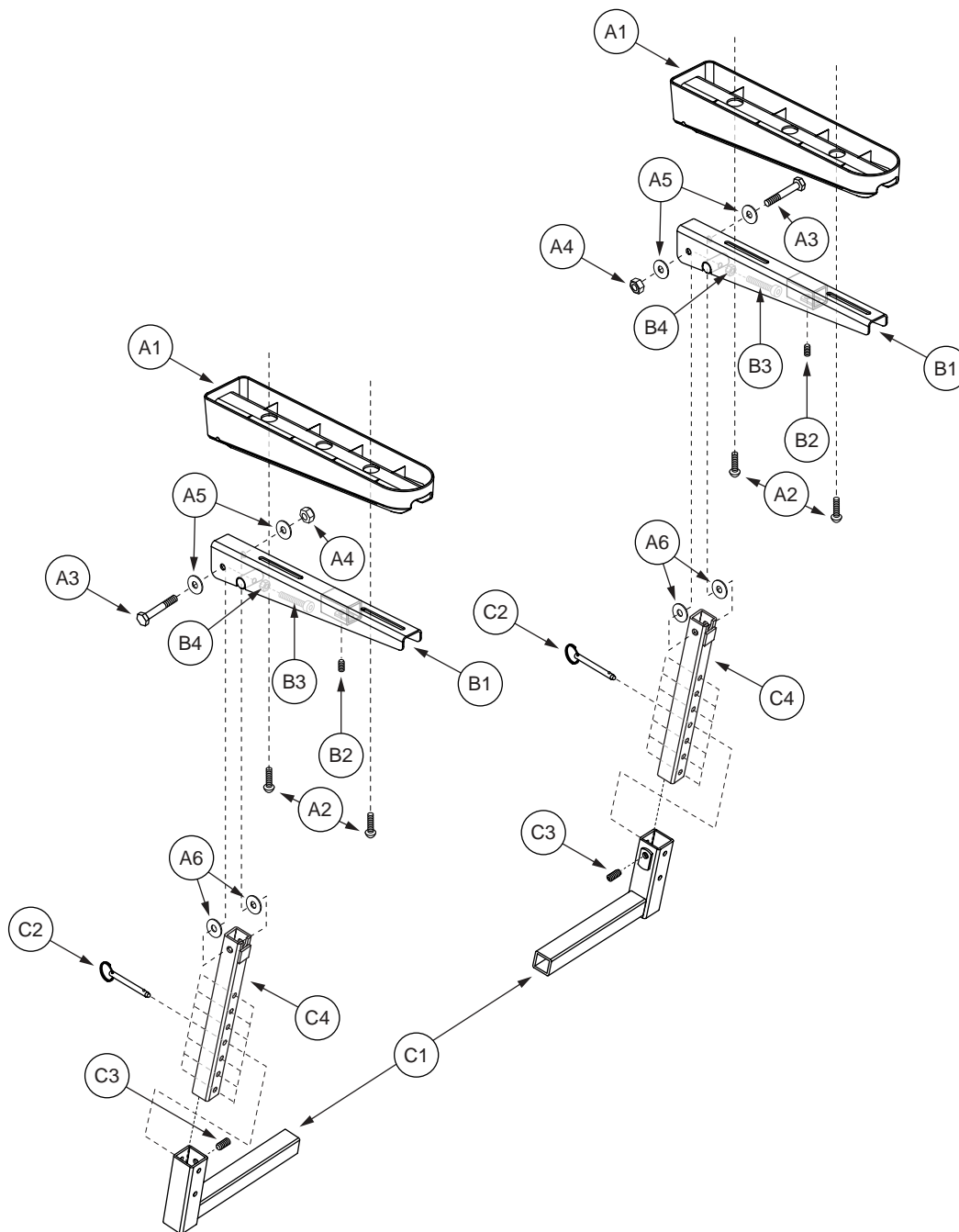


Arms/Armrests I. Armrest Assembly — Flip-Up, Height Adjustable, Desk Length

REF #	PART #	DESCRIPTION	QTY
*A1 — C4	FRMASMB3891	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,W/COSMETIC COVER, DESK LENGTH, RIGHT	1
*A1 — C4	FRMASMB3890	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,W/COSMETIC COVER, DESK LENGTH, LEFT	1
A1 — B4	FRMASMB2318	ARMREST,ASSY,SHORT,JAZZY W/COSMETIC COVER	1
A1	DWR1200D239	COVER,ARMREST,BLACK,PLASTIC,DESK LENGTH,D-1200-239	1
A2	SCRASBH1014	SCREW, BHSCS,1/4-20 X 3/4"	2
A3	SCRHHCS1028	SCREW, HHCS,5/16-18 X 1 3/4",G5	1
A4	NUTNYLK1026	NUT, NYLOCK,BLACK ZINC,5/16-18	1
A5	WASSTND1002	WASHER,FLAT,BLACK ZINC,0.3125" ID X 0.6875" OD X 0.0625" TH	2
A6	WASNYLN1060	WASHER,NYLON,0.360" ID X 0.620" OD X 0.062" TH	2
B1 — B4	FRMASMB4457	ARMREST,ASSY,BRACKET,DESK LENGTH,JAZZY,C-1200-188	1
B1	DWR1200C149	ARMREST,BLACK,SHORT, JAZZY W/SET SCREW,C-1200-149	1
B2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
B3	SCRSHCS1011	SCREW, SHCS,5/16-18 X 1 3/4"	1
B4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1
C1 — C4	FRMASMB3894	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,LOWER, JAZZY	1
C1	DWR1200D233	ARMREST,HEIGHT ADJUSTMENT "L" BRACKET WELDMENT,JAZZY HEIGHT ADJUSTABLE ARMREST,D-1200-233	1
C2	PINCOTD1000	PIN, COTTERLESS DETENT W/RING,1/4" X 1 1/2"	1
C3	SCRSETS1009	SCREW, SET,ELMR,1/4-28 X 1/4"	1
C4	DWR1200D238	ARMREST,HEIGHT ADJUSTMENT TUBE WELDMENT,D-1200-238	1

Notes :

*A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.

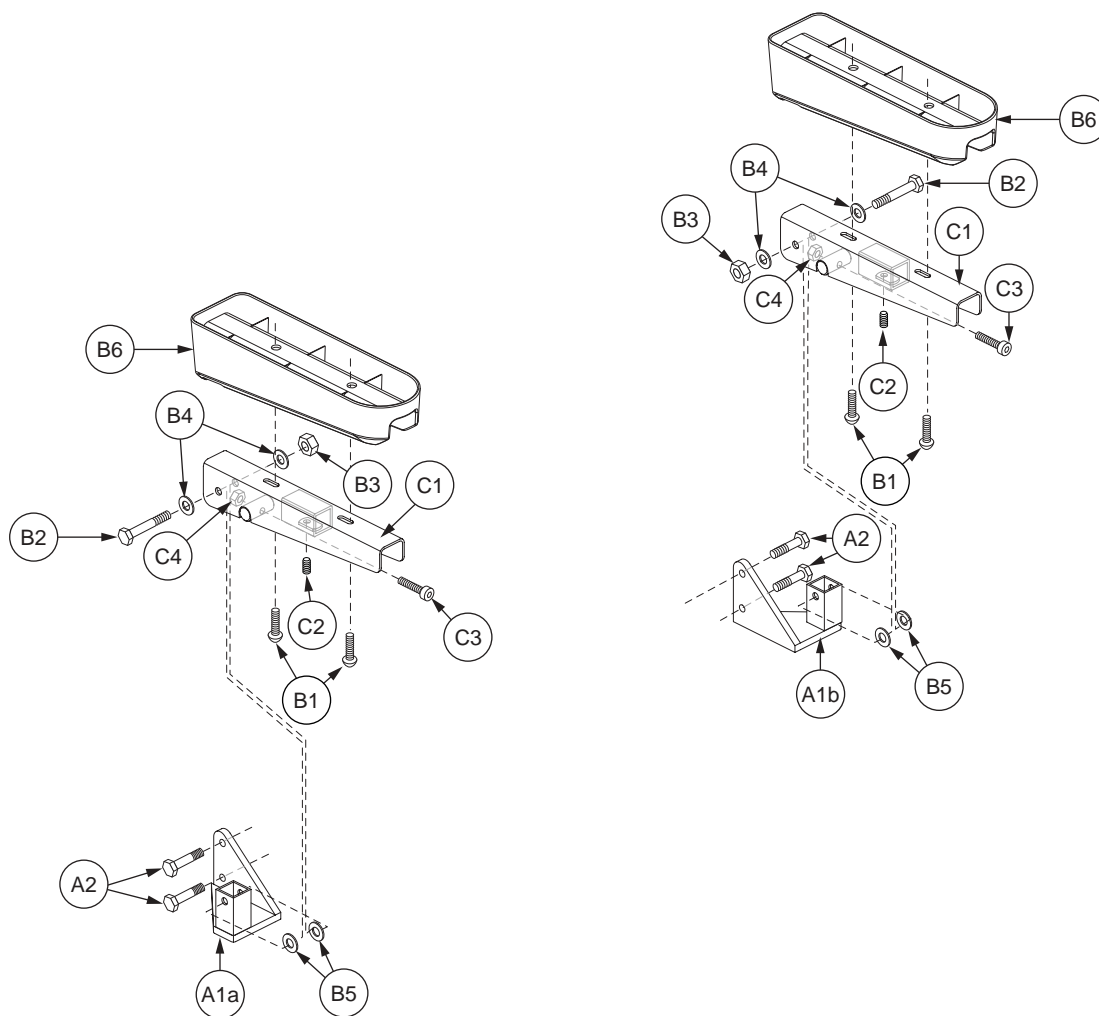


Arms/Armrests I. Armrest Assembly — Flip-Up, Height Adjustable, Full Length

REF #	PART #	DESCRIPTION	QTY
*A1 — C4	FRMASMB3893	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,W/COSMETIC COVER, FULL LENGTH, RIGHT	1
*A1 — C4	FRMASMB3892	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,W/COSMETIC COVER, FULL LENGTH, LEFT	1
A1 — B4	FRMASMB1889	ARMREST,ASSY,LONG,W/COSMETIC COVER, JAZZY	1
A1	DWG1200D560	COVER,COSMETIC,PLASTIC,LONG	1
A2	SCRASBH1014	SCREW, BHSCS,1/4-20 X 3/4"	2
A3	SCRHHCS1028	SCREW, HHCS,5/16-18 X 1 3/4",G5	1
A4	NUTNYLK1026	NUT, NYLOCK,BLACK ZINC,5/16-18	1
A5	WASSTND1002	WASHER,FLAT,BLACK ZINC,0.3125" ID X 0.6875" OD X 0.0625" TH	2
A6	WASNYLN1060	WASHER,NYLON,0.360" ID X 0.620" OD X 0.062" TH	2
B1 — B4	FRMASMB4456	ARMREST,ASSY,BRACKET,FULL LENGTH,JAZZY,C-1200-187	1
B1	DWG1200C810	ARMREST,ARM WELDMENT,SEAT, MODIFICATION,C-1200-081	1
B2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
B3	SCRSHCS1011	SCREW, SHCS,5/16-18 X 1 3/4"	1
B4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1
C1 — C4	FRMASMB3894	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,LOWER, JAZZY	1
C1	DWR1200D233	ARMREST,HEIGHT ADJUSTMENT "L" BRACKET WELDMENT,JAZZY HEIGHT ADJUSTABLE ARMREST,D-1200-233	1
C2	PINCOTD1000	PIN, COTTERLESS DETENT W/RING,1/4" X 1 1/2"	1
C3	SCRSETS1009	SCREW, SET,ELMR,1/4-28 X 1/4"	1
C4	DWR1200D238	ARMREST,HEIGHT ADJUSTMENT TUBE WELDMENT,D-1200-238	1

Notes :

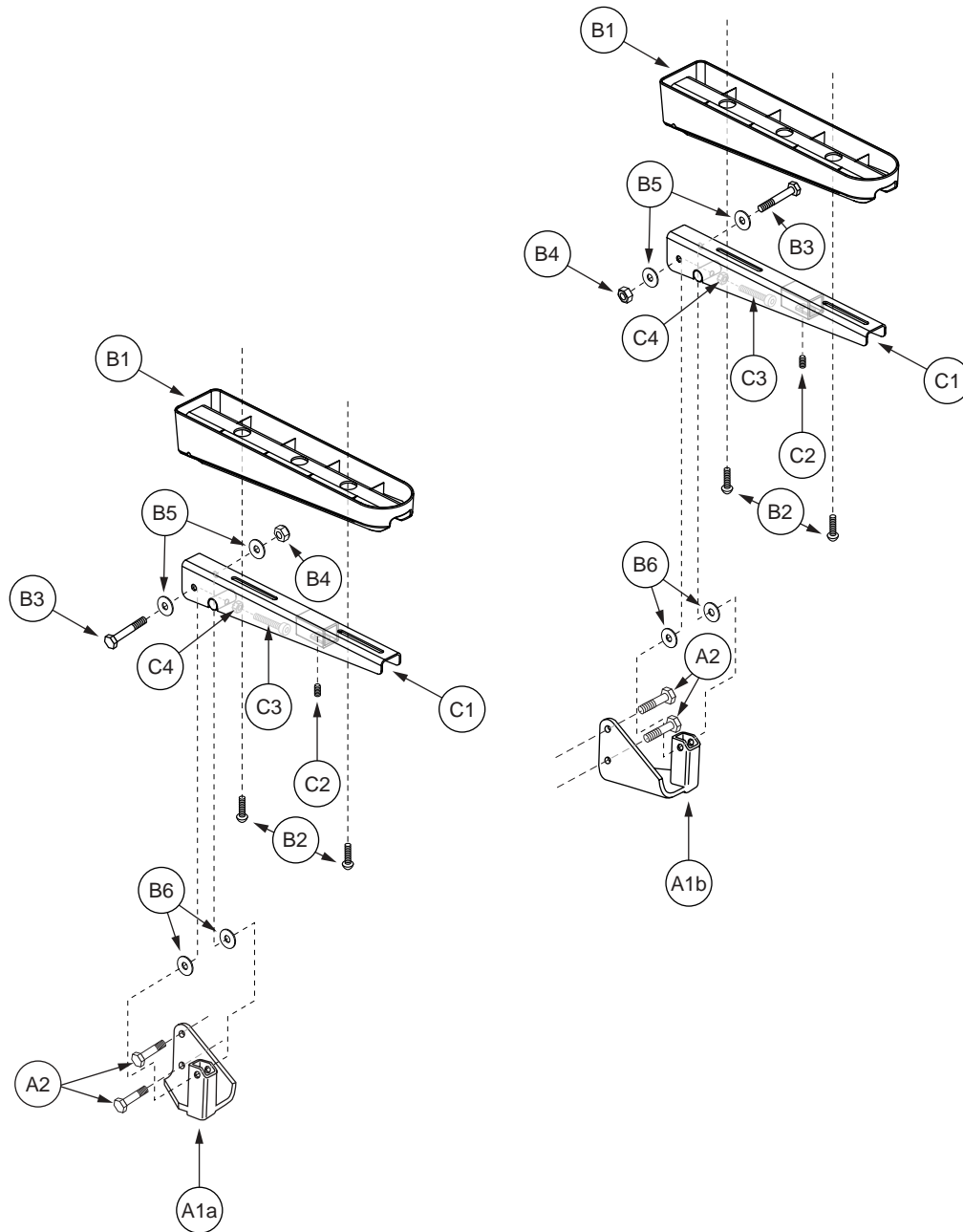
*A1 — C4 Both assemblies contain identical parts. There are left and right sides for assembly purposes.



REF #	PART #	DESCRIPTION	QTY
A1a — C4	FRMASMB4065	ARMREST,ASSY,MANUAL RECLINE SEAT, DESK LENGTH, RIGHT	1
A1b — C4	FRMASMB4064	ARMREST,ASSY,MANUAL RECLINE SEAT, DESK LENGTH, LEFT	1
A1a	DWR1200B131	ARMREST,BRACKET,BOSTROM RECLINER, RIGHT,B-1200-131	1
A1b	DWR1200B130	ARMREST,BRACKET,BOSTROM RECLINER, LEFT,B-1200-130	1
A2	SCRHHCS1180	SCREW,HHCS,BLACK ZINC,5/16-18 X 1.00",GRADE 8	2
B1 — C4	FRMASMB2318	ARMREST,ASSY,SHORT,JAZZY W/COSMETIC COVER	1
B1	SCRASBH1014	SCREW, BHSCS,1/4-20 X 3/4"	2
B2	SCRHHCS1028	SCREW, HHCS,5/16-18 X 1 3/4",G5	1
B3	NUTNYLK1026	NUT, NYLOCK,BLACK ZINC,5/16-18	1
B4	WASSTND1002	WASHER,FLAT,BLACK ZINC,0.3125" ID X 0.6875" OD X 0.0625" TH	2
B5	WASNYLN1060	WASHER,NYLON,0.360" ID X 0.620" OD X 0.062" TH	2
B6	DWR1200D239	COVER,ARMREST,BLACK,PLASTIC,DESK LENGTH,D-1200-239	1
C1 — C4	FRMASMB4457	ARMREST,ASSY,BRACKET,DESK LENGTH,JAZZY,C-1200-188	1
C1	DWR1200C149	ARMREST,BLACK,SHORT, JAZZY W/SET SCREW,C-1200-149	1
C2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
C3	SCRSHCS1011	SCREW, SHCS,5/16-18 X 1 3/4"	1
C4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1

Notes :

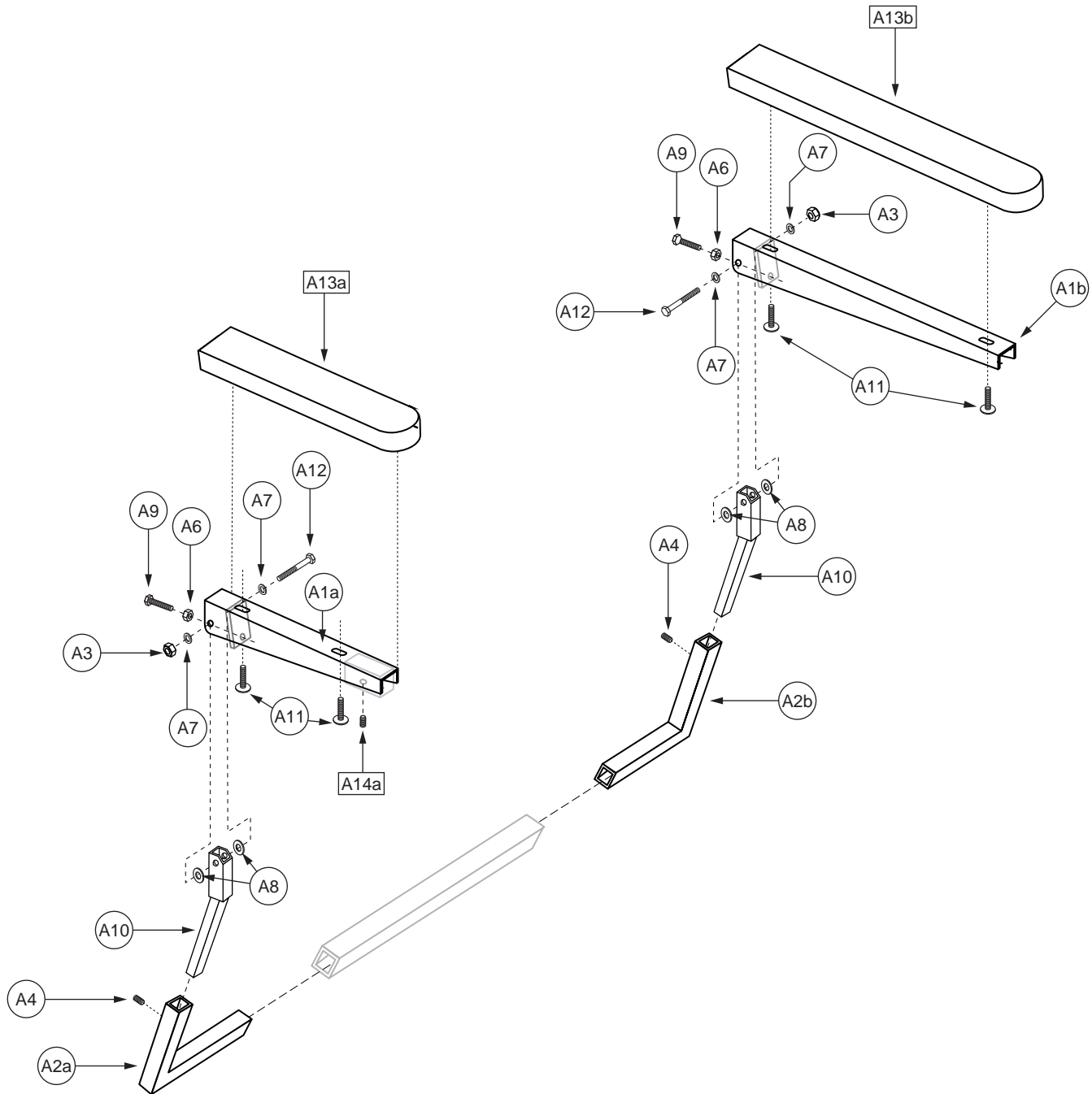
Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.



REF #	PART #	DESCRIPTION	QTY
A1a — C4	FRMASMB4067	ARMREST,ASSY,MANUAL RECLINE SEAT, FULL LENGTH, RIGHT	1
A1b — C4	FRMASMB4066	ARMREST,ASSY,MANUAL RECLINE SEAT, FULL LENGTH, LEFT	1
A1a	DWR1200B131	ARMREST,BRACKET,BOSTROM RECLINER, RIGHT,B-1200-131	1
A1b	DWR1200B130	ARMREST,BRACKET,BOSTROM RECLINER, LEFT,B-1200-130	1
A2	SCRHHCS1180	SCREW,HHCS,BLACK ZINC,5/16-18 X 1.00",GRADE 8	2
B1 — C4	FRMASMB1889	ARMREST,ASSY,LONG,W/COSMETIC COVER, JAZZY	1
B1	DWG1200D560	COVER,COSMETIC,PLASTIC,LONG	1
B2	SCRASBH1014	SCREW, BHSCS,1/4-20 X 3/4"	2
B3	SCRHHCS1028	SCREW, HHCS,5/16-18 X 1 3/4",G5	1
B4	NUTNYLK1026	NUT, NYLOCK,BLACK ZINC,5/16-18	1
B5	WASSTND1002	WASHER,FLAT,BLACK ZINC,0.3125" ID X 0.6875" OD X 0.0625" TH	2
B6	WASNYLN1060	WASHER,NYLON,0.360" ID X 0.620" OD X 0.062" TH	2
C1 — C4	FRMASMB4456	ARMREST,ASSY,BRACKET,FULL LENGTH,JAZZY,C-1200-187	2
C1	DWG1200C810	ARMREST,ARM WELDMENT,SEAT, MODIFICATION,C-1200-081	1
C2	SCRSETS1107	SCREW,SET,BLACK ZINC,3/8-24 X 0.375",W/NYLON PATCH	1
C3	SCRSHCS1011	SCREW, SHCS,5/16-18 X 1 3/4"	1
C4	NUTJAM1010	NUT,JAM,BLACK ZINC,5/16-18	1

Notes :

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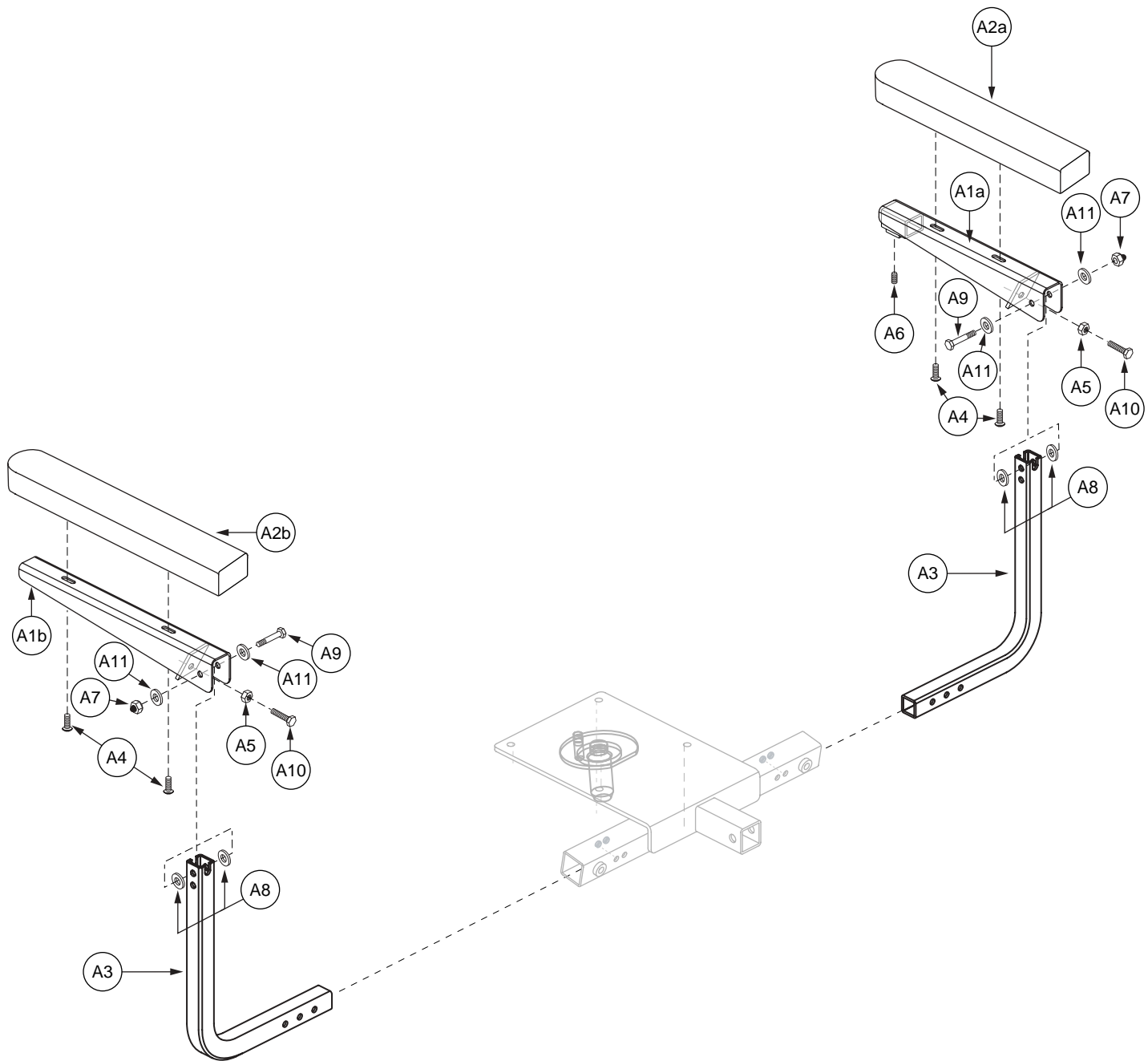
REF #	PART #	DESCRIPTION	QTY
A1 — A14	FRMASMB3831	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,W/BLACK PADS,JET,PAIR	1
A1a — A14a	FRMASMB3833	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,SHORT,RIGHT, W/BLACK PAD,JET	1
A1b — A13b	FRMASMB3832	ARMREST,ASSY,FLIP-UP HEIGHT ADJUSTABLE,LONG,LEFT, W/BLACK PAD,JET	1
A1a	INDPART1973	ANGLE ADJ ARM SUPPORT BRKT,SHORT,CONT MOUNT,JET1	1
A1b	INDPART1974	ANGLE ADJ ARM SUPPORT BRKT,LONG,JET1	1
A2a	DWR1050D023	ARMREST WELDMENT,JET,RIGHT,90°	1
A2b	DWR1050D024	ARMREST WELDMENT,JET,LEFT,90°	1
A3	NUTNYLK1061	NUT,NYLOCK,M8-1.25,ZINC,W/BLACK METAL CAP (53208010)	1
*A4	SCRSETS1036	SCREW,SET,M8-1.25 X 8MM	1
*A5	WASMETR1013	WASHER,FLAT,BLACK ZINC,8MM ID,METRIC	2
A6	NUTJAM1015	NUT,JAM,M8-1.25,BZ	1
A7	WASSTND1042	WASHER,FLAT,ZINC,5/16"ID X 3/4"OD X 1/16"T,BZ	2
A8	WASNYLN1076	WASHER,NYLON,8MM ID X 22MM OD X 2MM TH	2
A9	SCRHHCS1294	SCREW,HHCS,BLACK ZINC,M8-1.25 X 30MM,GRADE 10.9	1
A10	DWR1050C031	ARM PIVOT WELDMENT,JET SEAT FRAME	1
A11	SCRAJCB1000	SCREW,ALLEN JOINT CONNECTOR,1/4-20 X 0.625",BLK	2
A12	SCRHHCS1209	SCREW,HHCS,M8-1.25 X 43MM,ZINC	1
A13a	SETLRAM1109	ARM CUSHION,SHORT,JET1,BLACK VINYL	1
A13b	SETLRAM1112	ARM CUSHION,LONG,JET1,BLACK VINYL	1
A14a	SCRSETS1104	SCREW,SET,M8-1.25 X 8MM,CUP POINT W/NYLON PATCH	1

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*A4 SCRSETS1036 is a quantity of 2 in FRMASMB3833.

*A5 Not shown.



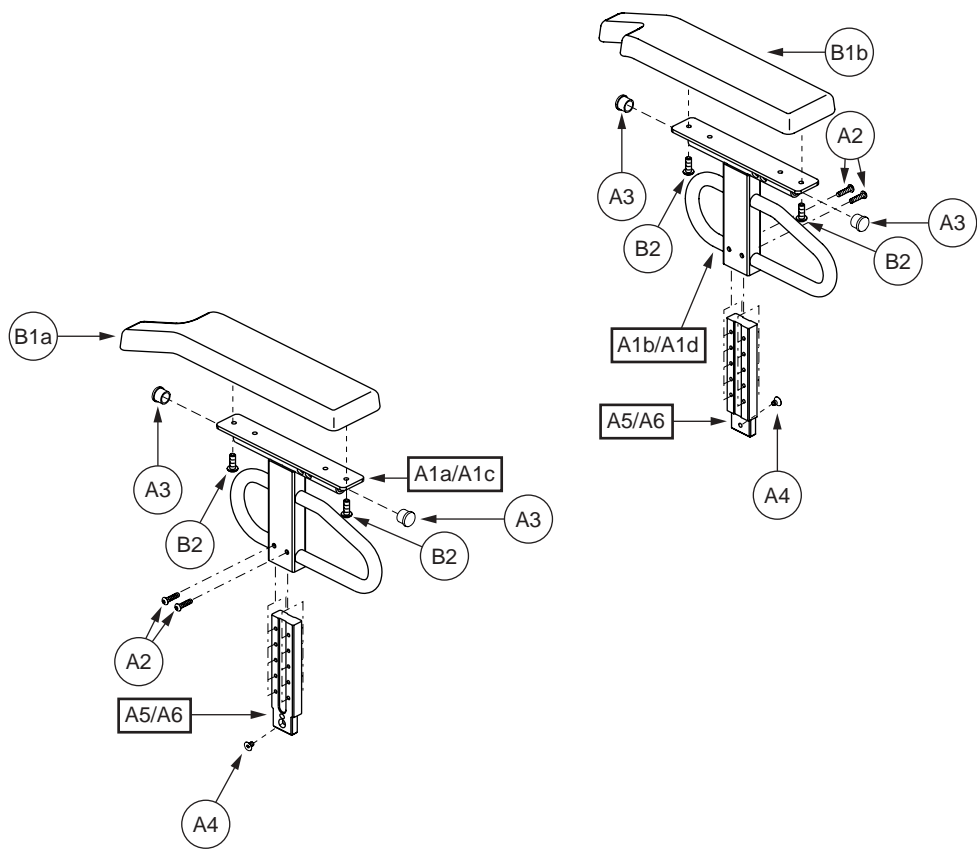
***Note:** If an item has no callout, it is being shown for assembly purposes.

REF #	PART #	DESCRIPTION	QTY
A1 — A11	FRMASMB7467	ARMREST,ASSY,FLIP-UP FIXED HEIGHT,W/BLACK PAD,JET,PAIR,D-1030-015	1
A1a — A11	FRMASMB7468	ARMREST,ASSY,FLIP-UP FIXED HEIGHT,W/BLACK PAD,JET,DESK LENGTH,RIGHT,D-1030-013	1
*A1b — A11	FRMASMB7469	ARMREST,ASSY,FLIP-UP FIXED HEIGHT,W/BLACK PAD,JET,FULL LENGTH,LEFT,D-1030-014	1
A1a	INDPART1973	ARMREST,ANGLE ADJUSTABLE ARM SUPPORT BRACKET,SHORT,CONT MOUNT,JET1,C-1050-013	1
A1b	INDPART1974	ARMREST,ANGLE ADJUSTABLE ARM SUPPORT BRACKET,LONG,JET1,D-1050-019	1
A2a	SETLRAM1109	CUSHION,ARM,BLACK,VINYL,SHORT,JET1	1
A2b	SETLRAM1112	CUSHION,ARM,BLACK,VINYL,LONG,JET1	1
A3	DWR9998D026	ARMREST,WELDMENT,UPRIGHT TUBE W/SLOT,W/REINFORCEMENT BLOCK,D-9998-026	1
A4	SCRAJCB1000	SCREW,ALLEN JOINT CONNECTOR,BLACK ZINC,1/4-20 X 0.625"	2
A5	NUTJAM1015	NUT,JAM,BLACK ZINC,M8-1.25	1
A6	SCRSETS1036	SCREW,SET,M8-1.25 X 8MM	1
A7	NUTNYLK1061	NUT,NYLOCK,ZINC W/BLACK CAP,M8-1.25,53208010	1
A8	WASNYLN1076	WASHER,NYLON,8MM ID X 22MM OD X 2MM TH	2
A9	SCRHHCS1209	SCREW,HHCS,ZINC,M8-1.25 X 43MM	1
A10	SCRHHCS1294	SCREW,HHCS,BLACK ZINC,M8-1.25 X 30MM,GRADE 10.9	1
A11	WASMETR1029	WASHER, FLAT,BLACK ZINC,STEEL,8.4MM ID X 16MM OD X 1.6MM TH,METRIC,GB97-8	2

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*A1b — A11 Does not include A6.



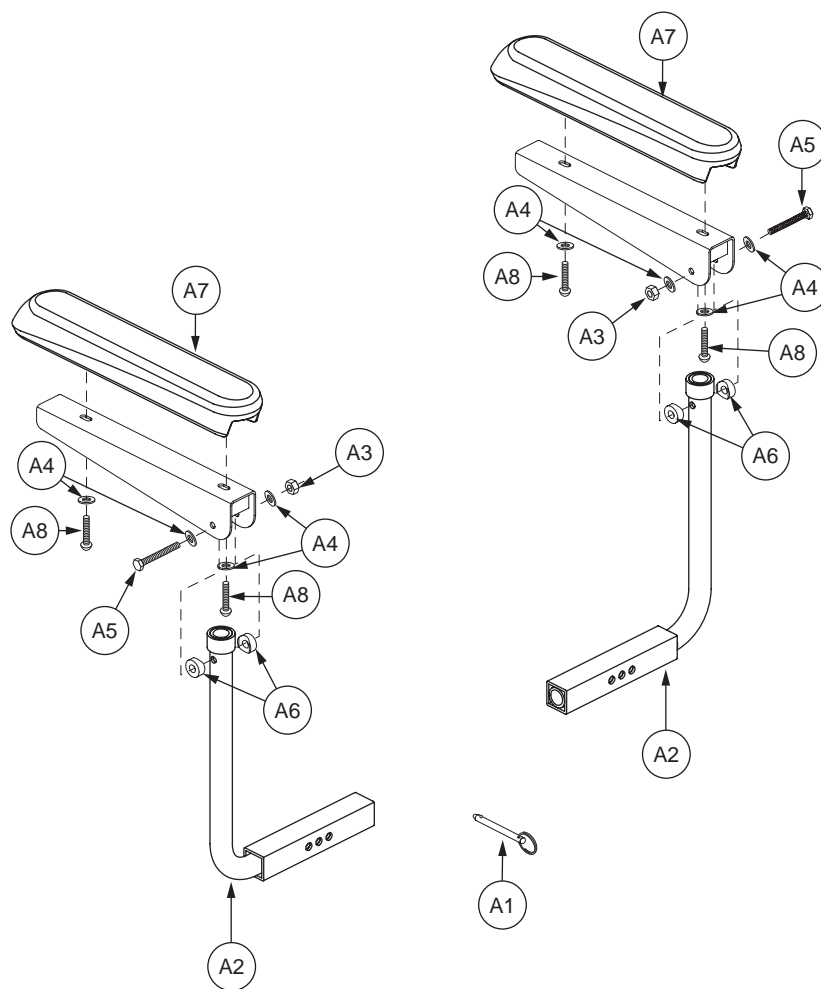
REF #	PART #	DESCRIPTION	QTY
A1a — A5	FRMASMB6554	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,RIGHT,D-1356-024	1
A1b — A5	FRMASMB6553	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,LEFT,D-1356-023	1
*A1c — A6	FRMASMB6556	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,RIGHT,D-1356-026	1
*A1d — A6	FRMASMB6555	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,LEFT,D-1356-025	1
A1a	DWR1356E011	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,E-1356-011	1
A1b	DWR1356E012	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,LEFT,E-1356-012	1
A1c	DWR1356E011	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,E-1356-011	1
A1d	DWR1356E012	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,LEFT,E-1356-012	1
A2	SCRASBH1015	SCREW, BHSCS,ELMR,1/4-20 X 1",G8.8	2
A3	PROECAP1015	CAP, END,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
A4	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
A5	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
A6	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
B1a — B2	UPSASMB1029	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,RIGHT	1
B1b — B2	UPSASMB1028	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,LEFT	1
B1a	DWR1610E024	ARMPAD,MOLDED,BLACK,EURO SEAT, RIGHT,E-1610-024	1
B1b	DWR1610E025	ARMPAD,MOLDED,BLACK,EURO SEAT, LEFT,E-1610-025	1
B2	SCRASBH1018	SCREW, BHSCS,ELMR,1/4-20 X 5/8",G8.8	2

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*A1c — A6 Does not include A5.

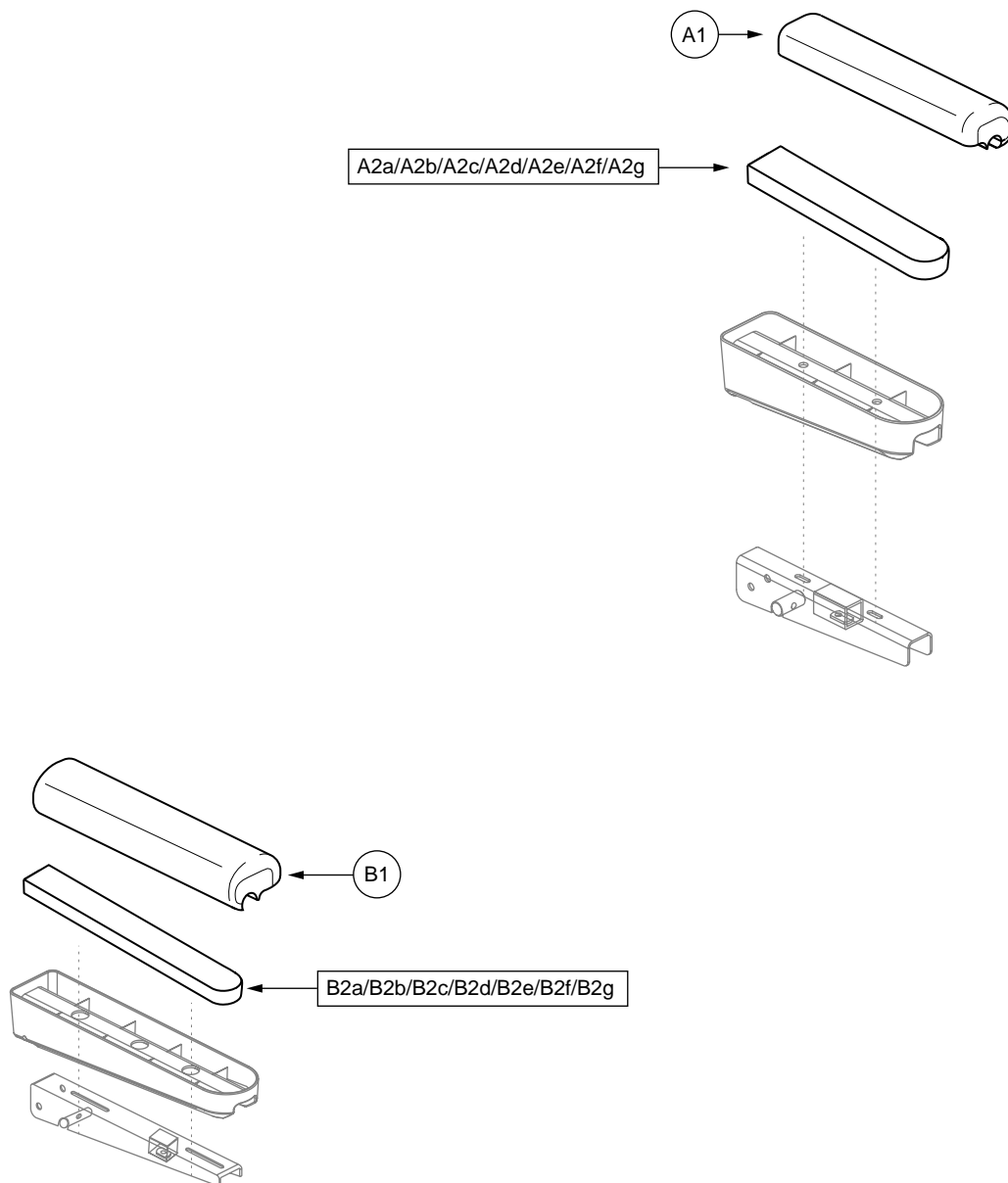
*A1d — A6 Does not include A5.



REF #	PART #	DESCRIPTION	QTY
*A1 — A8	FRMASMB7434	ARMREST,ASSY,BLACK,RIGHT,COMPACT SEAT	1
*A1 — A8	FRMASMB5820	ARMREST,ASSY,BLACK,LEFT,COMPACT SEAT	1
A1	PINCLEV1012	CLEVIS PIN,0.25" DIA X 1.50" GRIP LENGTH	1
A2	DWR9955D022	ARMREST,UPRIGHT TUBE WELDMENT,W/SLOT, SC40,D-9955-022	1
A3	NUTNYLK1014	NUT, NYLOCK,BLACK ZINC,1/4-20	1
A4	WASSTND1098	WASHER, FLAT,BLACK ZINC,M6 ID X 13MM OD X 1MM THK	4
A5	SCRHHCS1027	SCREW, HHCS,1/4-20 X 1 3/4",G5	1
A6	DWR9955A010	SPACER,NYLON,ARMREST, SC40,A-9955-010	2
A7	DWR9998C026	ARMREST,REVO,C-9998-026	1
A8	SCRASBH1109	SCREW, BHSCS,BO,M6-1.0 X 10MM,G5	2

Notes :

*A1 — A8 Both assemblies contain identical parts. There are left and right sides for assembly purposes.

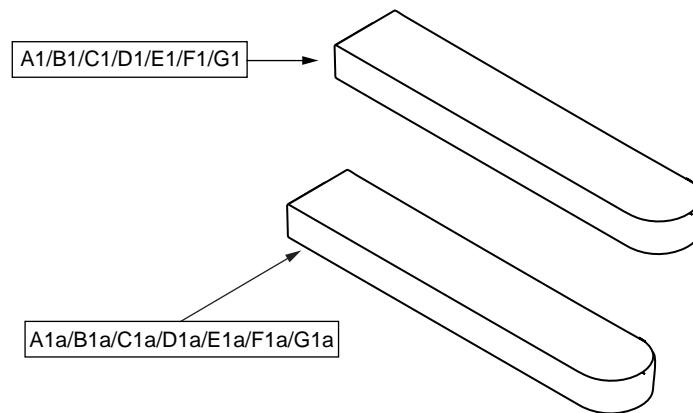


***Note:** If an item has no callout, it is being shown for assembly purposes.

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
A2a	SETLRAM1169	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,DESK LENGTH	1
A2b	SETLRAM1171	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,DESK LENGTH	1
A2c	SETLRAM1172	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,DESK LENGTH	1
A2d	SETLRAM1173	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,DESK LENGTH	1
A2e	SETLRAM1175	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,DESK LENGTH	1
A2f	SETLRAM1177	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,DESK LENGTH	1
*A2g	SETLRAM1179	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,DESK LENGTH	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B2a	SETLRAM1148	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,FULL LENGTH	1
B2b	SETLRAM1149	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,FULL LENGTH	1
B2c	SETLRAM1151	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,FULL LENGTH	1
B2d	SETLRAM1170	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,FULL LENGTH	1
B2e	SETLRAM1174	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,FULL LENGTH	1
B2f	SETLRAM1176	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,FULL LENGTH	1
*B2g	SETLRAM1178	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH	1

Notes :

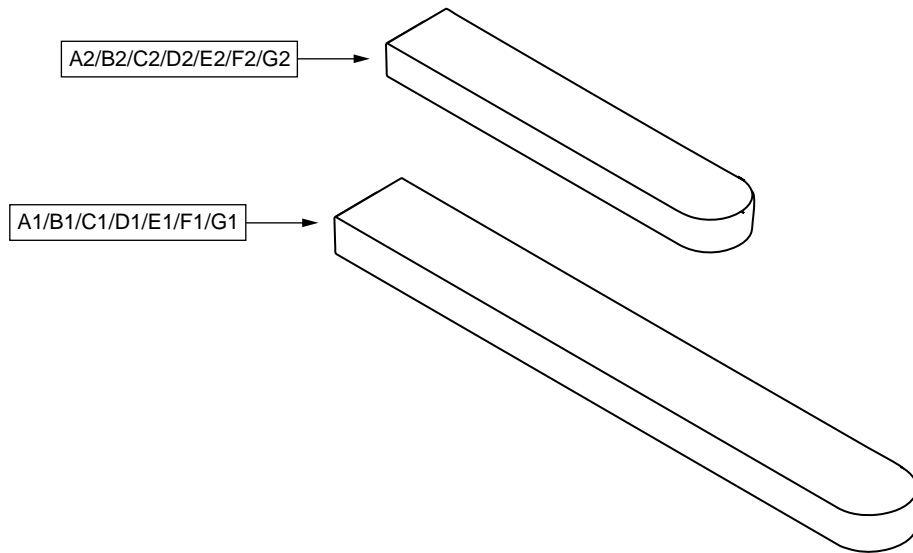
*A2g Co-molded armpads are standard.
 *B2g Co-molded armpads are standard.



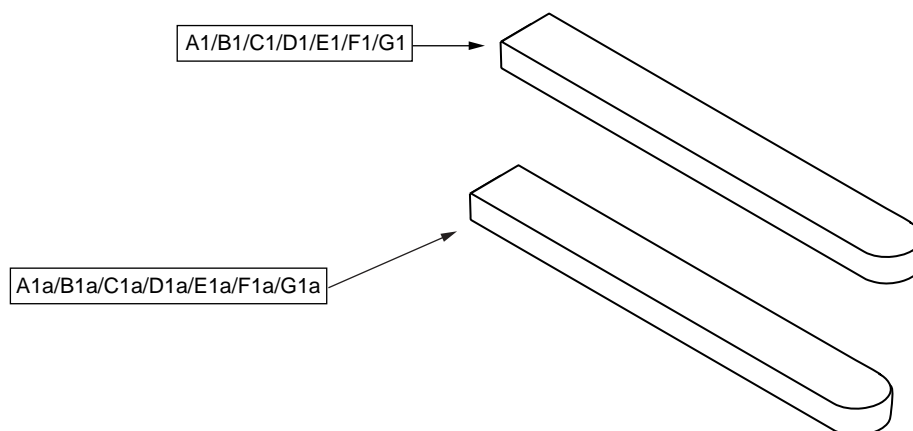
REF #	PART #	DESCRIPTION	QTY
A1	UPSASMB1001	ARMPAD,ASSY,UPHOLSTERED,GRAY(FLINT),VINYL,DESK LENGTH/DESK LENGTH COMBO	1
A1a	SETLRAM1169	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,DESK LENGTH	2
B1	UPSASMB1004	ARMPAD,ASSY,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,DESK LENGTH/DESK LENGTH COMBO	1
B1a	SETLRAM1171	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,DESK LENGTH	2
C1	UPSASMB1007	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,DESK LENGTH/DESK LENGTH COMBO	1
C1a	SETLRAM1172	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,DESK LENGTH	2
D1	UPSASMB1010	ARMPAD,ASSY,UPHOLSTERED,BROWN(MUSHROOM),VINYL,DESK LENGTH/DESK LENGTH COMBO	1
D1a	SETLRAM1173	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,DESK LENGTH	2
E1	UPSASMB1013	ARMPAD,ASSY,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,DESK LENGTH/DESK LENGTH COMBO	1
E1a	SETLRAM1175	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,DESK LENGTH	2
F1	UPSASMB1016	ARMPAD,ASSY,UPHOLSTERED,BROWN(TOAST),FABRIC,DESK LENGTH/DESK LENGTH COMBO	1
F1a	SETLRAM1177	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,DESK LENGTH	2
G1	UPSASMB1019	ARMPAD,ASSY,MOLDED,BLACK,VINYL,DESK LENGTH/DESK LENGTH COMBO	1
G1a	SETLRAM1179	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,DESK LENGTH,D-1010-217	2

Notes :

Reference numbers without lower-case extensions designate assemblies containing both left and right armrest pads. Reference numbers with lower-case extensions designate individual armrest pads only.



REF #	PART #	DESCRIPTION	QTY
A1 — A2	UPSASMB1002	ARMPAD,ASSY,UPHOLSTERED,GRAY(FLINT),VINYL,FULL LENGTH/DESK LENGTH COMBO	1
A1	SETLRAM1149	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,FULL LENGTH	1
A2	SETLRAM1169	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,DESK LENGTH	1
B1 — B2	UPSASMB1005	ARMPAD,ASSY,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,FULL LENGTH/DESK LENGTH COMBO	1
B1	SETLRAM1170	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,FULL LENGTH	1
B2	SETLRAM1171	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,DESK LENGTH	1
C1 — C2	UPSASMB1008	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,FULL LENGTH/DESK LENGTH COMBO	1
C1	SETLRAM1148	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,FULL LENGTH	1
C2	SETLRAM1172	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,DESK LENGTH	1
D1 — D2	UPSASMB1011	ARMPAD,ASSY,UPHOLSTERED,BROWN(MUSHROOM),VINYL,FULL LENGTH/DESK LENGTH COMBO	1
D1	SETLRAM1151	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,FULL LENGTH	1
D2	SETLRAM1173	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,DESK LENGTH	1
E1 — E2	UPSASMB1014	ARMPAD,ASSY,UPHOLSTERED,GRAY,FABRIC,FULL LENGTH/DESK LENGTH COMBO	1
E1	SETLRAM1174	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,FULL LENGTH	1
E2	SETLRAM1175	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,DESK LENGTH	1
F1 — F2	UPSASMB1017	ARMPAD,ASSY,UPHOLSTERED,BROWN(TOAST),FABRIC,FULL LENGTH/DESK LENGTH COMBO	1
F1	SETLRAM1176	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,FULL LENGTH	1
F2	SETLRAM1177	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,DESK LENGTH	1
G1 — G2	UPSASMB1020	ARMPAD,ASSY,MOLDED,BLACK,VINYL,FULL LENGTH/DESK LENGTH COMBO	1
G1	SETLRAM1178	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH	1
G2	SETLRAM1179	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,DESK LENGTH	1



REF #	PART #	DESCRIPTION	QTY
A1	UPSASMB1000	ARMPAD,ASSY,UPHOLSTERED,GRAY(FLINT),VINYL,FULL LENGTH/FULL LENGTH COMBO	1
A1a	SETLRAM1149	ARMPAD,UPHOLSTERED,GRAY(FLINT),VINYL,FULL LENGTH	2
B1	UPSASMB1003	ARMPAD,ASSY,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,FULL LENGTH/FULL LENGTH COMBO	1
B1a	SETLRAM1170	ARMPAD,UPHOLSTERED,BEIGE(YORKTOWN),VINYL,FULL LENGTH	2
C1	UPSASMB1006	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,FULL LENGTH/FULL LENGTH COMBO	1
C1a	SETLRAM1148	ARMPAD,ASSY,UPHOLSTERED,BLACK,VINYL,FULL LENGTH	2
D1	UPSASMB1009	ARMPAD,ASSY,UPHOLSTERED,BROWN(MUSHROOM),VINYL,FULL LENGTH/FULL LENGTH COMBO	1
D1a	SETLRAM1151	ARMPAD,UPHOLSTERED,BROWN(MUSHROOM),VINYL,FULL LENGTH	2
E1	UPSASMB1012	ARMPAD,ASSY,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,FULL LENGTH/FULL LENGTH COMBO	1
E1a	SETLRAM1174	ARMPAD,UPHOLSTERED,GRAY(CHARCOAL),FABRIC,FULL LENGTH	2
F1	UPSASMB1015	ARMPAD,ASSY,UPHOLSTERED,BROWN(TOAST),FABRIC,FULL LENGTH/FULL LENGTH COMBO	1
F1a	SETLRAM1176	ARMPAD,UPHOLSTERED,BROWN(TOAST),FABRIC,FULL LENGTH	2
G1	UPSASMB1018	ARMPAD,ASSY,MOLDED,BLACK,VINYL,FULL LENGTH/FULL LENGTH COMBO	1
G1a	SETLRAM1178	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH	2

Notes :

Reference numbers without lower-case extensions designate assemblies containing both left and right armrest pads. Reference numbers with lower-case extensions designate individual armrest pads only.

Pride

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